Machinenr:	/	Machinefather:	Type: 700 and UP (Ultimo)	Date: 9/13/24

1

Prepare Pre-Pack/Overall
- Mail Started Prepack
- Mail Finished Prepack
- Print checklist, mach.stickers, todo list
- Start in SAP
- Finished in SAP
- Empty lockingbox to shopfloor
- Lockingbox with surplus lockings to lock 4

Machine covering
- Remove panels
- *checklist tranporttrolley (2x)
- bag (2x) and randomnumber

Water Transport System
- * gripper locking block
- * locking block
- bag (2x) and randomnumber
- remove y+ en y- support, handle

Operator console
- monitor in blister padding
- pack keyb., trackerb. and disk.
- bag (2x) and randomnumber

Electronic cabinet
- dummy connect. x17, x18, x16, x3
- protective caps on fibers
- * tranportlocking
- Transport wheels 1, 2 and 3
- remove level sensor lamp
- attach cables to el-rack
- bag (1x) and randomnumber

Air control cabinet
- door in blister padding on acc
- lock airsupply (2 x)
- lock air exhaust (2 x)
- bag (1x) and randomnumber

S & T cabinet
- drain module
- drain scanner
- dummy connector x27
- bag (2x) and randomnumber

Purgehoods
- Packed side channel blower (2x)
- Air-adaptor with wet supply assy in PPT
- Steel flex hose in PPT (3x)

Primary heat exchanger
- loosen cables
- remove damagebracket
- bag (2x) and randomnumber

Lens bags 700 and Up
- purge interfaceplate hoses
- connect bags
- connect hoses to lensconnection-blok
- plug hoses
- Mount Ale locking (only 1100x)

Exposure unit
- Transp. Buffers (5x) and protect. Bracket
- shock recorder ON
- * lock dipod
- Remove DUV Hoodback cover
- no extra material on exposure unit
- bag (1x) and randomnumber

Pre-Pack trolley
- *checklist tranporttrolley (2x)
- bag (2x) and randomnumber
- Bag2x RS chuck in flightcase put on trolley
- energy sensor clean assy on trolley

- * = ALL LOCKINGS
- * = checklist ppt&covering on trolley to pack dept.

2

Bottom module
- energy sensor + purgen
- * red locking (big)
- * red locking (small)
- detach 3 cover screws
- * red protection cap beam del.
- bag (1x) and randomnumber
- connect interface plate
- pressure adjustment (only 800 & 1100)
- remove bottom spacer

locken airmounts (3x)
- * lock airmounts (6x) (9 Nm)

Arms module
Athena
- * lock lm laser transport
- * lock lm optic transport

Arms
- arms wheels 1, 2, 3 and 4
- arms wheel 5
- * lock spindel (6x)
- * lockupper lower plate
- * lock knurled knob
- bag (1x) and randomnumber
- rail assy
- floorplate X-Y en Rz

Scanning reticle stage
- r-chuck in flight case
- Lens inspection TOP & BOTTOM
- Lens protection cap
- * lock stone (3x)
- * lock de limms
- * lock the aligment block

Topmodule en C-frame
- * lock back
- * lock front left
- * lock front right
- * lock pole
- lock rema module

SWS module
- * cover mirror block
- waffertable in flight case
- * lock level actuator (3x)
- * lock drive assy XZ
- * lock e-chuck double clamp
- * lock drive armm/ e-chuck
- * lock threaded rod assy
- assembly pin (2x) out
- * lock a
- * lock b
- * lock c
- * lock d
- * lock e
- * lock f
- * lock g
- * lock h
- * lock i (Armsteerpen)
- * lock m (m8 x 70)
- Locking pins in transportbrackets
- bag and randomnumber (also on trolley)
- shock recorder ON

Laser module
- Put the laser checklist by the module.

Finishing the machine
- checklist complete
- Machine cleanlist completed

After the machinefather has checked the list, please send him to Teamleader

signature:

Man 1:

Man 2:

Machinefather

last update:08-03-04 (id.34361)